

Work Order ID 162719-2

Friday, June 09, 2017 10:51:20 AM

162719

Page 1

Item ID: D4436-041

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Aft Bracket Assembly

Stop *NS2*

Start Date: 6/15/2017 Start Qty: 4.00

Cust Item ID:

Required Date: 6/19/2017 Req'd Qty: 4.00

Customer:

Reference: SCHEDULED/C

Approvals: Process Plan:

Date: JUN 09 2017

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4436

A

100

0.00

100

Small Fab

Memo

1.02

Small Fab

Assemble as per dwg and intall grommet

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.08

Quality Control

160

Identify as per dwg & Stock Location:

0.00

160

Packaging

Memo

0.04

Packaging

June 19

4

JUN 09 2017

6 2

4

DAS
19
9-89

JUN 22 2017

17-7-13 MLL

4

DAS
38
9-89

JUN 14 2017

ST. 6/8

4x 8017-7-14

Work Order ID 162719

Friday, June 09, 2017 10:51:20 AM

162719

Page 2

Item ID: D4436-041

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Aft Bracket Assembly

Stop

NS2

Start Date: 6/15/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/19/2017 Req'd Qty: 4.00

4

Customer:

Reference: SCHEDULED/C

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.40

Quality Control

17/7/17

DAS
21
9-29

JUL 14 2017

Picklist Print

Friday, June 09, 2017 10:51:19 AM

Page 1

Work Order ID: 162719

162719

Parent Item: D4436-041

D4436-041

Parent Item Name: Aft Bracket Assembly

Start Date: 6/15/2017

Required Date: 6/19/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC
RevB 11.12.22 per PA2 EC verified by:JLM
12.01.24 PER DWG REV.A DD VERF:EC

IPP
IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4440-1		Manufactured	No			100	Each	22.0000	1	4	DAS 30 9-89	JUN 7 2017	
D4440-1									**				
Grommet													

Location

Loc Qty

Loc Code

GA

22

156932

3

157237

8

160669

11

D4435-043

Manufactured No

100

Each

2.0000

1

4

DAS
30
9-89

JUN 7 2017

D4435-043

Mount Bracket Assembly

**

Location

Loc Qty

Loc Code

ST098

2

158832

2

D4436-043

Manufactured No

100

Each

0.0000

1

4

DAS
30
9-89

JUN 7 2017

D4436-043

Aft Outboard Bracket Assembly

**

D4436-045

Manufactured No

100

Each

0.0000

1

4

D4436-045

Aft Inboard Bracket Assembly

**

161206

JUN 7 2017

DAS
30
9-89

Picklist Print

Friday, June 09, 2017 10:51:19 AM

Page 2

Work Order ID: 162719

162719

Parent Item: D4436-041

D4436-041

Parent Item Name: Aft Bracket Assembly

Start Date: 6/15/2017

Required Date: 6/19/2017

Start Qty: 4.00

Required Qty: 4.00

AN525-832R6

Purchased

No

100

Each

90.0000

4

16

AN525-832R6

**

Screw

JUN 21 2017

Location

Loc Qty

Loc Code

GA

25

m136787

25

ST328

65

m137371

65

16

17-7-13 will

20

Friday, June 09, 2017 10:51:19 AM

Shop Packet Print

Page 2